## Thermoplastics and Materials List

| Generic Type |  |  |  |  |  |  |  | 을 을 |  | 嵒 | $\begin{aligned} & \text { en } \\ & \stackrel{y}{\# \#} \end{aligned}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ABS | Fair | Poor | Good | Poor | Poor | Fair | Good | Poor | Poor | Poor | Poor |
| Acetal | Good | Good | Good | Good | Fair- <br> Good | Good | Good | Poor | Good | Good | Good |
| Acrylic | Good | Poor | Good | Poor | Poor | Poor | Good | Good | Poor | Poor | Poor |
| Polyamide (Nylon) | Good | Fair | Good | Fair | Poor | Good | Good | Poor | Good | Fair | Good |
| Polycarbonate | PoorFair | Poor | PoorFair | GoodFair | Poor | Good | Good | Poor | Poor | Poor | Poor |
| Polyester | Good | PoorFair | Unknown | PoorGood | Poor | GoodExc. | Exc. | Poor | Poor | PoorFair | Poor |
| Polyetheretherketone (PEEK ${ }^{\text {® }}$ ) | Exc. | Fair | Exc. | Fair | Fair | Good | Exc. | FairGood | Good | Fair | Good |
| Polyether Sulfone | Exc. | Poor | Exc. | Poor | Poor | Good | Fair | Poor | Good | Poor | Good |
| Polyethlyene | Fair | Fair | Exc. | Poor | Poor | Fair | Good | Exc. | Good | Good | Good |
| Polyamideimide | Exc. | Exc. | Exc. | Exc. | Exc. | Exc. | Exc. | Good | Exc. | Exc. | Exc. |
| Polyphenylene Oxide | Good | Good | Exc. | Good | Good | Exc. | Exc. | Good | Good | Good | Exc. |
| Polyphenylene Sulfide | Exc. | Good | Unknown | Fair | Poor | Exc. | Exc. | Good | Good | Exc. | Good |
| Polyproplylene | Fair | Fair | Good | Poor | PoorFair | Good | Exc. | Good | Good | Good | Fair |
| Polystyrene | FairPoor | Poor | Poor | Poor | Poor | Good | Good | Poor | Poor | Poor | Poor |
| Polysulfone | Poor | Poor | Fair | Poor | Poor | PoorFair | Good | Poor | Poor | Poor | Poor |
| Polyurethane | Fair | Poor | Good | Poor | Poor | Poor | FairGood | Poor | Poor | Poor | Poor |
| Styrene Acrylonitrile | Good | Poor | Good | Poor | Poor | Fair | Good | Poor | Poor | Poor | Poor |


|  |  |  |  | $\begin{aligned} & \frac{\overline{0}}{2} \\ & \frac{5}{c} \\ & \frac{m}{5} \end{aligned}$ |  | $\begin{aligned} & \stackrel{.}{\#} \\ & \text { N } \end{aligned}$ |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Good | Good | Good | Good | Good | Exc. | Good | Poor | FairPoor | Poor | Good | FairGood |
| Poor | Poor | Poor | Poor | Fair | Good | Good | Poor | Fair | Poor | Poor | FairGood |
| Poor | Good | FairPoor | Good | Good | Good | Good | Poor | Fair | Poor | Fair | Good |
| Poor | Good | Good | Exc. | Poor | Good | Fair | Poor | Fair | Poor | Poor | FairGood |
| Fair | Good | Poor | Poor | Good | Exc. | Fair | Fair | Fair | Poor | Good | Good |
| GoodFair | Good | Poor | PoorFair | Good | Good | PoorFair | PoorFair | Good | Poor | FairPoor | Good |
| Dissolves | Poor | Good | Poor | Good | Good | Good | FairGood | FairGood | Poor | Exc. | Good |
| Dissolves | PoorGood | Good | Poor | Fair | Fair | Fair | FairGood | FairGood | Dissolves | Fair | Good |
| GoodExc. | Exc. | Good | Good | Exc. | Exc. | Exc. | Exc. | Exc. | Poor | Good | Poor |
| Fair | Good | Poor | Fair | Good | Good | Poor | Good | Exc. | Poor | Good | Exc, |
| Good | Exc. | Good | Exc. | Exc. | Exc. | Exc. | Good | Exc. | Good | Exc. | Exc. |
| Good | Good | Good | Exc. | Good | Good | Good | Good | Good | Poor | Fair | Good |
| Exc. | Exc. | Exc. | Exc. | Exc. | Exc. | Exc. | Good | Exc. | Poor | Good | Poor |
| Fair | Good | Fair | Exc. | Good | Exc. | Good | Poor | Fair | Poor | Fair | Fair |
| Good | Good | Good | Exc. | Good | Exc. | Good | Fair | Good | Poor | Good | $\begin{aligned} & \text { Good- } \\ & \text { Exc. } \end{aligned}$ |
| Poor | Fair | Good | Good | Good | Exc. | Exc. | Poor | Fair | Poor | Poor | Fair |
| Good | Good | Good | Exc. | Good | Exc. | Good | Fair | Good | Poor | Good | Fair |

