

FKM Elastomer Compound 914M

General Features

- Excellent compression set resistance
- Good heat resistance
- High resistance to ozone, water, steam, aqueous, acid and sanitizing chemicals
- General chemical resistance is very good
- Resistance to oxygenated (alcohol-containing) liquid and biofluids
- USP Class VI medical grade certified

Application

Developed for use in MedPharma applications. Also provides excellent chemical resistance, including Clean-in-Place Solutions, oils as well as aqueous based fluids.

914M exhibits excellent resistance to various aqueous and nonaqueous medical device products. FKM 914M is medically graded for health, hygiene and safety requirements especially in MedPharma applications such as those managing biofluids and aqueous based APIs.

ORIGINAL PROPERTIES

| Property | Unit | Nominal | Typical | ASTM Test Method |
|------------------------|---------|---------|---------|---------------------|
| Hardness | Shore A | 60 ± 5 | 60 | D 2240 |
| Tensile Strength | MPa | 10 min | 15.1 | D 412 |
| Elongation at break | % | 200 min | 304 | D 412 |
| 100% Modulus | MPa | | 2.2 | D 412 |
| Tear Strength, Die B | kN/m | | 11.7 | D 624 |
| Specific Gravity | | | 1.90 | D 297 |

Air Age, 70h @ 250°C per ASTM D 573

| Property | Unit | Typical |
|--------------------------|---------|---------|
| Change after 70h @ 150°C | | |
| Δ Hardness | Shore A | 0 |
| Δ Tensile Strength | % | 36.5 |
| Δ Elongation | % | 25.0 |

Certifications



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Reference Fuel C, 70h @ 23°C per ASTM D 471

| Property | Unit | Typical |
|--------------------|---------|---------|
| Δ Hardness | Shore A | -1 |
| Δ Tensile Strength | % | -11.4 |
| Δ Elongation | % | -5.3 |
| Δ Volume | % | 2.2 |

Reference Fuel FAM B, 70h @ 23°C per ASTM D 471

| Property | Unit | Typical |
|--------------------|---------|---------|
| Δ Hardness | Shore A | -2 |
| Δ Tensile Strength | % | -53.7 |
| Δ Elongation | % | -24.7 |
| Δ Volume | % | 5.5 |

Compression Set Resistance, per ASTM D 395, Method B

| Property | Unit | Typical |
|-------------|------|---------|
| 22h @ 23°C | % | 2.1 |
| 22h @ 175°C | % | 7.4 |
| 22h @ 200°C | % | 9.3 |

Service Liquid 101, 70h @ 200°C per ASTM D 471

| Property | Unit | Typical |
|--------------------|---------|---------|
| ∆ Hardness | Shore A | 0 |
| Δ Tensile Strength | % | -7.7 |
| Δ Elongation | % | -6.3 |
| Δ Volume | % | 11.3 |

Reference Fuel C/Ethanol, 70/30, 70h @ 23°C per ASTM D 471

| Property | Unit | Typical |
|--------------------|---------|---------|
| Δ Hardness | Shore A | -1 |
| Δ Tensile Strength | % | -57.7 |
| Δ Elongation | % | -29.6 |
| Δ Volume | % | 4.3 |

Low Temperature, per ASTM D 7426

| Property | Typical |
|-------------------------------------|---------|
| Glass Transition Temperature, °C | -7 |

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