

## General Features

- Very good compression set resistance
- Very good heat resistance
- Excellent resistance to water, steam, and aqueous acid/base environments
- Excellent resistance to chlorine and chloramine
- Good low temperature performance
- Water, Food, and Beverage Certifications

## Application

Developed for use in potable water, food and beverage applications.

Compound 558EC exhibits excellent resistance to various aqueous food products as well as potable water containing chlorine or chloramine disinfection.

558EC has multiple global certifications for health, hygiene, and safety in food and water applications.



Flow Controllers



Tank Bladders

RO Membranes



Filtration



Valves



Flow Meters



Brine Seals & Food Contact Seals



Quad-Ring® Seals



Food Contact Seals and Ground Rubber Balls

## Certifications



NSF/ANSI Standard 51  
NSF/ANSI Standard 61



FDA 21 CFR 177.2600



EC1935/2004

## Original Properties

| Property             | Unit    | Required | Obtained | ASTM Test Method |
|----------------------|---------|----------|----------|------------------|
| Hardness             | Shore A | 70 ± 5   | 73       | D 2240           |
| Tensile              | MPa     | 10 min   | 12.5     | D 412            |
| Elongation at break  | %       |          | 158      | D 412            |
| 100% Modulus         | MPa     |          | 6.6      | D 412            |
| Tear Strength, Die C | kN/m    |          |          | D 624            |
| Specific Gravity     |         |          | 1.11     | D 297            |

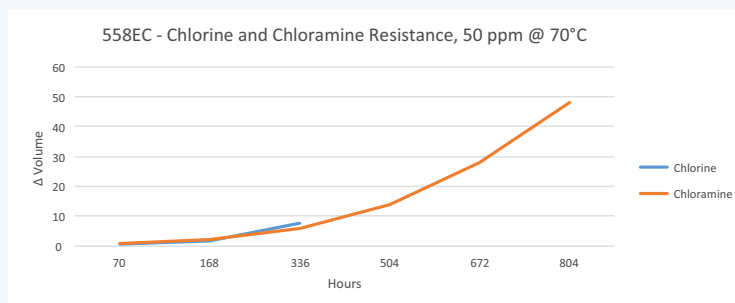
# Qmonix® EPDM Elastomer Compound 558EC

## Air Age

| Property                 | Unit    | Obtained | ASTM Test Method | Property                 | Unit    | Obtained | ASTM Test Method |
|--------------------------|---------|----------|------------------|--------------------------|---------|----------|------------------|
| Change after 70h @ 100°C |         |          |                  | Change after 70h @ 125°C |         |          |                  |
|                          |         |          | D 573            |                          |         |          | D 573            |
| Δ Hardness               | Shore A | 0        |                  | Δ Hardness               | Shore A | 2        |                  |
| Δ Tensile                | %       | -4.6     |                  | Δ Tensile                | %       | 3.3      |                  |
| Δ Elongation             | %       | 0        |                  | Δ Elongation             | %       | -3.2     |                  |

## Fluid Immersion

| Property                 | Unit    | Obtained | ASTM Test Method |
|--------------------------|---------|----------|------------------|
| De-Ionized Water         |         |          |                  |
| Change after 70h @ 100°C |         |          |                  |
|                          |         |          | D 471            |
| Δ Hardness               | Shore A | 0        |                  |
| Δ Tensile                | %       | 5.8      |                  |
| Δ Elongation             | %       | 8.9      |                  |
| Δ Volume                 | %       | 0.3      |                  |



## Compression Set Resistance

| Property        | Unit | Obtained | ASTM Test Method |
|-----------------|------|----------|------------------|
| D 395, Method B |      |          |                  |
| 22h @ 100°C     | %    | 6.3      |                  |
| 22h @ 125°C     | %    | 10.8     |                  |
| 70h @ 100°C     | %    | 12.4     |                  |
| 70h @ 125°C     | %    | 14.2     |                  |